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|---------------------------------|--------------------------------------------------------------------------------------------------------------------|
| Air Quality Monitoring Licensee | SHOALHAVEN STARCHES PTY LTD, 160 Bolong Rd Bomaderry NSW 2541 |
| EPA Licence Number | 883 EPA's Public Register: https://app.epa.nsw.gov.au/prpoeapp/ |

| Monitoring Point | Monitoring Location | Pollutant | Units | Monitoring Frequency | Results | | | | | |
|------------------|--------------------------------------------------------------------|-----------|-------|----------------------|----------------------------------------------------------------------------|----------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------|--------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| | | | | | Sampled 14 & 15 May 2012 Obtained 31 May 2012 Published 29 June 2012 | Sampled 1 & 2 August 2012 Obtained 23 August 2012 Published 24 August 2012 | Sampled 26 & 29 November 2012 Obtained 7 January 2013 Published 7 January 2013 | Sampled 4, 5 & 6 March 2013 Obtained 1 April 2013 Published 5 April 2013 | Sampled 14-16 May 2013 Obtained 28 May 2013 Published 10 June 2013 | Sampled 2-5 September 2013 Obtained 17 October 2013 Published 25 October 2013 |
| 8 | No. 1 Gluten Dryer | Odour | ou | Yearly | 318 | 460 | 657 | 781 | 276 | 217 |
| 9 | No. 2 Gluten Dryer – As of Q1 2012 now known as No. 2 Starch dryer | Odour | ou | Yearly | 237 | 603 | 318 | 351 | 454 | 633 |
| 10 | No. 3 Gluten Dryer | Odour | ou | Yearly | 507 | 215 | 553 | 1,334 | 494 | 493 |
| 11 | No. 4 Gluten Dryer | Odour | ou | Yearly | 195 | 657 | 387 | 781 | 899 | 454 |
| 12 | No. 1 Starch Dryer | Odour | ou | Yearly | 553 | 318 | 351 | 347 | 327 | 355 |
| 13 | No. 3 Starch Dryer | Odour | ou | Yearly | 351 | 553 | 318 | 318 | 355 | 257 |
| 14 | No. 4 Starch Dryer | Odour | ou | Yearly | 147 | 195 | 289 | 262 | 215 | 213 |
| 16 | Combined Fermenter No. 4, 5, 6, 7 & 8 | Odour | ou | Yearly | 4926 | 1437 | 3,802 | 382 | 5,070 | 2,371 |
| 17 | Fermenter Vent No.10 & 11 | Odour | ou | Yearly | 6928 | 10,965 | 6,918 | --* | 7,039 | 8,366 |
| 18 | DDG Cooling Towers | Odour | ou | Yearly | 177 | 27 | 29 | 91 | 68 | 36 |
| 19 | Effluent Storage Dam 1 | Odour | ou | Yearly | 43 | --* | --* | 387 | 74 | 114 |
| 20 | Effluent Storage Dam 2 | Odour | ou | Yearly | --* | --* | --* | --* | --* | 125 |
| 21 | Effluent Storage Dam 3 | Odour | ou | Yearly | 63 | 102 | 195 | 553 | 215 | 97 |
| 22 | Effluent Storage Dam 4 | Odour | ou | Yearly | 237 | 351 | 422 | 237 | 68 | 98 |
| 23 | Effluent Storage Dam 5 | Odour | ou | Yearly | 121 | 46 | 58 | 781 | 74 | 74 |
| 24 | Effluent Storage Dam 6 | Odour | ou | Yearly | 37 | 27 | 43 | 37 | 40 | 36 |
| 31 | Irrigation area serviced by Pivot Irrigators | Odour | ou | Yearly | 35 | 54 | 37 | --** | --** | 299 |
| 32 | Irrigation area serviced by Travelling Irrigators | Odour | ou | Yearly | 54 | 79 | --** | --** | --** | 197 |
| 40 | Outlet of Biofilter | Odour | ou | Yearly | 147 | 215 | 355 | 498 | 369 | 118 |

ou = odour units

--* Sampling could not be performed due to insufficient volume and unsafe access to water surface.

--** Sampling could not be performed due to plant / equipment not operating on the days of sampling.

| Monitoring Point | Monitoring Location | Pollutant | Units | Monitoring Frequency | Results | | | | | |
|------------------|--------------------------------------------------------------------|-----------|-------|----------------------|----------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|----------------------------------------------------------------------------|---------------------------------------------------------------------------------|----------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| | | | | | Sampled 11-13 November & 17 December 2013 Obtained 29 January 2014 Published 4 February 2014 | Sampled 10 - 11 February 2014 Obtained 25 February 2014 Published 26 February 2014 | Sampled 26- 28 May 2014 Obtained 20 June 2014 Published 23 June 2014 | Sampled 11 & 16 Sep 2014 Obtained 8 October 2014 Published 9 October 2014 | Sampled 5 & 6 Nov 2014 Obtained 21 November 2014 Published 4 December 2014 | Sampled 2 & 3 February 2015 Obtained 9 February 2015 Published 10 February 2015 |
| 8 | No. 1 Gluten Dryer | Odour | ou | Quarterly | 688 | 535 | 1,337 | 316 | 531 | 624 |
| 9 | No. 2 Gluten Dryer – As of Q1 2012 now known as No. 2 Starch dryer | Odour | ou | Quarterly | 688 | 328 | 199 | 407 | 407 | 288 |
| 10 | No. 3 Gluten Dryer | Odour | ou | Quarterly | 1,660 | 537 | 1,589 | 288 | 624 | 733 |
| 11 | No. 4 Gluten Dryer | Odour | ou | Quarterly | 494 | 386 | 1,029 | 343 | 799 | 412 |
| 12 | No. 1 Starch Dryer | Odour | ou | Quarterly | 417 | 279 | 240 | 1125 | 380 | 490 |
| 13 | No. 3 Starch Dryer | Odour | ou | Quarterly | 493 | 167 | 263 | 165 | 380 | 219 |
| 14 | No. 4 Starch Dryer | Odour | ou | Quarterly | 327 | 302 | 288 | Not operating | 287 | 263 |
| 16 | Carbon Dioxide Scrubber Outlet | Odour | ou | Quarterly | 7,039 | 8,366 | 9,120 | 10,000 | 9,120 | 9,120 |
| 19 | Effluent Storage Dam 1 | Odour | ou | Yearly | 97 | - | 60 | - | - | - |
| 20 | Effluent Storage Dam 2 | Odour | ou | Yearly | 200 | - | 28 | - | - | - |
| 21 | Effluent Storage Dam 3 | Odour | ou | Yearly | 107 | - | 14 | - | - | - |
| 23 | Effluent Storage Dam 5 | Odour | ou | Yearly | 68 | - | 24 | - | - | - |
| 24 | Effluent Storage Dam 6 | Odour | ou | Yearly | 52 | - | 20 | - | - | - |
| 25 | Sulphur Oxidation Basin | Odour | ou | Yearly | 219 | - | 113 | - | - | - |
| 35 | Combined Boiler Stack for No. 5 & 6 Boilers | Odour | ou | Quarterly | 1,388 | 633 | 871 | 1,895 | 1,334 | 1,895 |
| 39 | Inlet Pipe to Biofilters A & B | Odour | ou | Quarterly | 5,495 | 9,120 | 9,120 | 9,120 | 5,721 | 5,705 |
| 40 | Outlet of Biofilter A | Odour | ou | Quarterly | Not operating | Not operating | 994 | 233 | 241 | 268 |
| 41 | Outlet of Biofilter B | Odour | ou | Quarterly | 587 | 1,116 | 650 | 330 | 202 | 203 |
| 42 | Boiler No.4 | Odour | ou | Quarterly | 822 | 357 | 794 | 676 | 490 | 741 |
| 44 | Fermenter | Odour | ou | Quarterly | 5,991 | 6,494 | 6,918 | 8,294 | 8,294 | 10,839 |

N.B. Changes to air monitoring requirements as per Environmental Protection Licence variation dated 8-Nov-2013

| Monitoring Point | Monitoring Location | Pollutant | Units | Monitoring Frequency | Results | | | | | |
|------------------|---------------------------------------------|-----------|-------|----------------------|------------------------------------------------|-----------------------------------------------------------|------------------------------------------------------------|---------------------------------------------------------|--------------------------------------------------|-------------------------------------------------------|
| | | | | | Sampled 4 - 7 May 2015 Obtained 13 May 2015 | Sampled 4, 5 & 13 August 2015 Obtained 28 October 2015 | Sampled 10 & 11 November 2015 Obtained 25 November 2015 | Sampled 2, 3 & 8 February 2016 Obtained 1 March 2016 | Sampled 17 & 25 May 2016 Obtained 1 June 2016 | Sampled 1 & 11 August 2016 Obtained 26 August 2016 |
| 8 | No. 1 Gluten Dryer | Odour | ou | Quarterly | 490 | 300 | 570 | 450 | 280 | 420 |
| 9 | No. 2 Gluten / No 2 Starch Dryer | Odour | ou | Quarterly | 530 | 450 | 480 | 380 | 490 | 540 |
| 10 | No. 3 Gluten Dryer | Odour | ou | Quarterly | 863 | 450 | 790 | 450 | 200 | 760 |
| 11 | No. 4 Gluten Dryer | Odour | ou | Quarterly | 530 | 410 | 680 | 490 | 500 | 490 |
| 12 | No. 1 Starch Dryer | Odour | ou | Quarterly | 490 | 380 | 270 | 290 | 200 | 320 |
| 13 | No. 3 Starch Dryer | Odour | ou | Quarterly | 446 | NS | 250 | 250 | 190 | 250 |
| 14 | No. 4 Starch Dryer | Odour | ou | Quarterly | 352 | 270 | 230 | 110 | 140 | 270 |
| 16 | Carbon Dioxide Scrubber Outlet | Odour | ou | Quarterly | 10,954 | 11,000 | 11,000 | 10,000 | 7,600 | 11,000 |
| 19 | Effluent Storage Dam 1 | Odour | ou | Yearly | 56 | - | - | - | 27 | - |
| 20 | Effluent Storage Dam 2 | Odour | ou | Yearly | 868 | - | - | - | 130 | - |
| 21 | Effluent Storage Dam 3 | Odour | ou | Yearly | 33 | - | - | - | 98 | - |
| 23 | Effluent Storage Dam 5 | Odour | ou | Yearly | 26 | - | - | - | 49 | - |
| 24 | Effluent Storage Dam 6 | Odour | ou | Yearly | 47 | - | - | - | 38 | - |
| 25 | Sulphur Oxidation Basin | Odour | ou | Yearly | 107 | - | - | - | 45 | - |
| 35 | Combined Boiler Stack for No. 5 & 6 Boilers | Odour | ou | Quarterly | 1,207 | 1,600 | 1,900 | 1,400 | 1,500 | 830 |
| 39 | Inlet Pipe to Biofilters A & B | Odour | ou | Quarterly | 11,049 | 11,100 | 9,200 | 11,000 | 8,200 | 8,900 |
| 40 | Outlet of Biofilter A | Odour | ou | Quarterly | 381 | NS | 675 | 600 | 575 | 295 |
| 41 | Outlet of Biofilter B | Odour | ou | Quarterly | 150 | 390 | 260 | 200 | 142 | 101 |
| 42 | Boiler No.4 | Odour | ou | Quarterly | 323 | 670 | 230 | 350 | 170 | 150 |
| 44 | Fermenter | Odour | ou | Quarterly | 9,171 | 14,000 | 12,000 | 11,000 | 8,900 | 11,000 |
| 46 | DDG Pellet Plant Stack | Odour | ou | Quarterly | - | - | - | - | 980 | 1,200 |

NS = Not sampled; equipment not operating.

| Monitoring Point | Monitoring Location | Pollutant | Units | Monitoring Frequency | Results | | | | | |
|------------------|---------------------------------------------|-----------|-------|----------------------|-----------------------------------------------------------|-------------------------------------------------------|----------------------------------------------------------|--------------------------------------------------------------|--------------------------------------------------------------|----------------------------------------------------|
| | | | | | Sampled 9 & 10 November 2016 Obtained 11 November 2016 | Sampled 1 & 2 February 2017 Obtained 23 March 2017 | Sampled 19, 21 & 24 July 2017 Obtained 25 August 2017 | Sampled 16, 18 & 20 October 2017 Obtained 4 December 2017 | Sampled 7-12-17, 29-1-18 & 31-1-18 Obtained 22 March 2018 | Sampled 29-3-18 and 9-4-18 Obtained 22 May 2018 |
| 8 | No. 1 Gluten Dryer | Odour | ou | Quarterly | 450 | 700 | 774 | 326 | 422 | 380 |
| 9 | No. 2 Gluten / No 2 Starch Dryer | Odour | ou | Quarterly | 230 | NS | 593 | 195 | 117 | 449 |
| 10 | No. 3 Gluten Dryer | Odour | ou | Quarterly | 1,400 | 830 | 596 | 355 | 387 | 295 |
| 11 | No. 4 Gluten Dryer | Odour | ou | Quarterly | 1,100 | 760 | 299 | 275 | 460 | 351 |
| 12 | No. 1 Starch Dryer | Odour | ou | Quarterly | 380 | NS | 253 | 179 | 231 | 280 |
| 13 | No. 3 Starch Dryer | Odour | ou | Quarterly | 82 | 270 | 195 | NS | 196 | 214 |
| 14 | No. 4 Starch Dryer | Odour | ou | Quarterly | 90 | 210 | 164 | 254 | 387 | 127 |
| 16 | Carbon Dioxide Scrubber Outlet | Odour | ou | Quarterly | 9,800 | 9,800 | 8,810 | 10,407 | 11,350 | 8,897 |
| 19 | Effluent Storage Dam 1 | Odour | ou | Yearly | - | - | - | - | * | - |
| 20 | Effluent Storage Dam 2 | Odour | ou | Yearly | - | - | - | - | 35 | - |
| 21 | Effluent Storage Dam 3 | Odour | ou | Yearly | - | - | - | - | 59 | - |
| 23 | Effluent Storage Dam 5 | Odour | ou | Yearly | - | - | - | - | * | - |
| 24 | Effluent Storage Dam 6 | Odour | ou | Yearly | - | - | - | - | 38 | - |
| 25 | Sulphur Oxidation Basin | Odour | ou | Yearly | - | - | - | - | 58 | - |
| 35 | Combined Boiler Stack for No. 5 & 6 Boilers | Odour | ou | Quarterly | 1,100 | 1,500 | 597 | 1,096 | 1,096 | 2,157 |
| 39 | Inlet Pipe to Biofilters A & B | Odour | ou | Quarterly | 7,600 | 9,800 | 8,827 | 8,861 | 8,128 | 6,937 |
| 40 | Outlet of Biofilter A | Odour | ou | Quarterly | 350 | 970 | 652 | 343 | 806 | 908 |
| 41 | Outlet of Biofilter B | Odour | ou | Quarterly | 215 | 485 | 1211 | 389 | 413 | 431 |
| 42 | Boiler No.4 | Odour | ou | Quarterly | 590 | 830 | 355 | 774 | 841 | * |
| 44 | Fermenter | Odour | ou | Quarterly | 9,700 | 9,700 | 8,128 | 7,347 | 9,605 | 4,436 |
| 46 | DDG Pellet Plant Stack | Odour | ou | Quarterly | 2,000 | 1,700 | NS | 2,412 | NS | 4,074 |

NS = Not sampled; equipment not operating / available

* EPL ID 19 not sampled due to no safe access due to low water level and EPL ID 23 was empty.

*- Sampling could not be performed due to plant / equipment not operating on the days of sampling.

| Monitoring Point | Monitoring Location | Pollutant | Units | Monitoring Frequency | Results | | | | | |
|------------------|---------------------------------------------|-----------|-------|----------------------|----------------------------------------------------------|-----------------------------------------------------------|----------------------------------------------------------|----------------------------------------------------------------|---------------------------------------------------|---------------------------------------------------------|
| | | | | | Sampled 17, 19 & 31 July 2018 Obtained 23 August 2018 | Sampled 22 & 29 October 2018 Obtained 14 November 2018 | Sampled 9, 16, 30 January 2019 Obtained 28 March 2019 | Sampled 22 Feb 2019, 9 & 29 Mar 2019 Obtained 30 April 2019 | Sampled 15 & 20 May 2019 Obtained 16 June 2019 | Sampled 7 & 19 August 2019 Obtained 4 September 2019 |
| 8 | No. 1 Gluten Dryer | Odour | ou | Quarterly | 430 | 320 | 232 | 930 | 400 | 310 |
| 9 | No. 2 Gluten / No 2 Starch Dryer | Odour | ou | Quarterly | 402 | 251 | 179 | 720 | 430 | 330 |
| 10 | No. 3 Gluten Dryer | Odour | ou | Quarterly | 531 | 297 | 822 | 720 | 660 | 330 |
| 11 | No. 4 Gluten Dryer | Odour | ou | Quarterly | 463 | 322 | 862 | 470 | 470 | 430 |
| 12 | No. 1 Starch Dryer | Odour | ou | Quarterly | * | 232 | 196 | 720 | 280 | 310 |
| 13 | No. 3 Starch Dryer | Odour | ou | Quarterly | 432 | 454 | 89 | * | * | 860 |
| 14 | No. 4 Starch Dryer | Odour | ou | Quarterly | 251 | 250 | 107 | 300 | 300 | 150 |
| 16 | Carbon Dioxide Scrubber Outlet | Odour | ou | Quarterly | 6,337 | 13,490 | 10,532 | 9,500 | 6,800 | 10,300 |
| 19 | Effluent Storage Dam 1 | Odour | ou | Yearly | - | - | - | 45 | - | - |
| 20 | Effluent Storage Dam 2 | Odour | ou | Yearly | - | - | - | 75 | - | - |
| 21 | Effluent Storage Dam 3 | Odour | ou | Yearly | - | - | - | 212 | - | - |
| 23 | Effluent Storage Dam 5 | Odour | ou | Yearly | - | - | - | 97 | - | - |
| 24 | Effluent Storage Dam 6 | Odour | ou | Yearly | - | - | - | 21 | - | - |
| 25 | Sulphur Oxidation Basin | Odour | ou | Yearly | - | - | - | 69 | - | - |
| 35 | Combined Boiler Stack for No. 5 & 6 Boilers | Odour | ou | Quarterly | 859 | 1,072 | 1,978 | 2,000 | 2,200 | 1,200 |
| 39 | Inlet Pipe to Biofilters A & B | Odour | ou | Quarterly | 6,303 | 10,532 | 24,513 | 16,900 | 24,300 | 15,500 |
| 40 | Outlet of Biofilter A | Odour | ou | Quarterly | 614 | 1891 | 6,164 | 883 | 1625 | 1300 |
| 41 | Outlet of Biofilter B | Odour | ou | Quarterly | 151 | 2611 | 5,516 | 705 | 2300 | 1500 |
| 42 | Boiler No.4 | Odour | ou | Quarterly | * | * | * | 1,700 | * | 2600 |
| 44 | Fermenter | Odour | ou | Quarterly | 8,180 | 6,898 | 8,152 | 5,300 | 5,700 | 7,200 |
| 45 | Boiler No.2 | Odour | ou | Quarterly | * | * | * | * | * | 1,200 |
| 46 | DDG Pellet Plant Stack | Odour | ou | Quarterly | * | 490 | 2,827 | 4,000 | 1,200 | 1,300 |
| 47 | No. 5 Starch Dryer | Odour | ou | Quarterly | 151 | 214 | 378 | 400 | 180 | 460 |

* = unavailable to test on any days monitoring was undertaken.

Boiler 2 (Point 45) and Starch Dryer No.5 (Point 47) monitoring requirements added to licence June 2018

| Monitoring Point | Monitoring Location | Pollutant | Units | Monitoring Frequency | Results | | | | | |
|------------------|---------------------------------------------|-----------|-------|----------------------|----------------------------------------------------------|--------------------------------------------------------|-------------------------------------------------------------|-------------------------------------------------------|---------------------------------------------------------------|-------------------------------------------------------------------------|
| | | | | | Sampled 1 & 4 November 2019 Obtained 20 November 2019 | Sampled 20 & 27 Feb, 2 Mar 2020 Obtained 7 May 2020 | Sampled 12,14,21 May & 4 June 2020 Obtained 22 July 2020 | Sampled 5 & 12 August 2020 Obtained 28 August 2020 | Sampled 18 & 24 Nov & 7 Dec 2020 Obtained 22 December 2020 | Sampled 7 & 8 June, 19, 20 & 22 July 2021 Obtained 30 September 2021 |
| 8 | No. 1 Gluten Dryer | Odour | ou | Quarterly | 665 | 360 | 470 | 660 | 470 | 970 |
| 9 | No. 2 Gluten Dryer | Odour | ou | Quarterly | 560 | 610 | 790 | 430 | 250 | 680 |
| 10 | No. 3 Gluten Dryer | Odour | ou | Quarterly | 430 | 560 | 790 | 850 | 300 | 530 |
| 11 | No. 4 Gluten Dryer | Odour | ou | Quarterly | 305 | 360 | 305 | 720 | 360 | 750 |
| 12 | No. 1 Starch Dryer | Odour | ou | Quarterly | 220 | 120 | 330 | 250 | 470 | 190 |
| 13 | No. 3 Starch Dryer | Odour | ou | Quarterly | 200 | 510 | 360 | 400 | 120 | 89 |
| 14 | No. 4 Starch Dryer | Odour | ou | Quarterly | 200 | 783 | 330 | 140 | 110 | 230 |
| 16 | Carbon Dioxide Scrubber Outlet | Odour | ou | Quarterly | 10,300 | 8,700 | 8,000 | 17,500 | 8,000 | 20,000 |
| 19 | Effluent Storage Dam 1 | Odour | ou | Yearly | - | 560 | - | - | 360 | - |
| 20 | Effluent Storage Dam 2 | Odour | ou | Yearly | - | 510 | - | - | * | - |
| 21 | Effluent Storage Dam 3 | Odour | ou | Yearly | - | 510 | - | - | 280 | - |
| 23 | Effluent Storage Dam 5 | Odour | ou | Yearly | - | 330 | - | - | 63 | - |
| 24 | Effluent Storage Dam 6 | Odour | ou | Yearly | - | 82 | - | - | 38 | - |
| 25 | Sulphur Oxidation Basin | Odour | ou | Yearly | - | 250 | - | - | 63 | - |
| 35 | Combined Boiler Stack for No. 5 & 6 Boilers | Odour | ou | Quarterly | 1,830 | 2,000 | 1,000 | 2,000 | 2,200 | 480 |
| 39 | Inlet Pipe to Biofilters A & B | Odour | ou | Quarterly | 5,000 | 25,000 | 16,350 | 17,990 | 16,100 | 32,450 |
| 40 | Outlet of Biofilter A | Odour | ou | Quarterly | 320 | 995 | 1,850 | 1300 | 1,600 | 7,600 |
| 41 | Outlet of Biofilter B | Odour | ou | Quarterly | 1,028 | 1,625 | 3,700 | 5100 | 1,755 | 7,450 |
| 42 | Boiler No.4 | Odour | ou | Quarterly | 1,660 | 2,000 | 1,400 | 2,180 | 1700 | 1,900 |
| 44 | Fermenter | Odour | ou | Quarterly | 7,350 | 5,200 | 7,400 | 10,300 | 7,500 | 11,000 |
| 45 | Boiler No.2 | Odour | ou | Quarterly | 1,540 | 1,500 | 1,420 | 1,100 | 1,200 | 440 |
| 46 | DDG Pellet Plant Stack | Odour | ou | Quarterly | 3,100 | * | 4,400 | * | 2,300 | 1,300 |
| 47 | No. 5 Starch Dryer | Odour | ou | Quarterly | 610 | 430 | 390 | 250 | 390 | 1,400 |

* = unavailable to test on any days monitoring was undertaken.

| Monitoring Point | Monitoring Location | Pollutant | Units | Monitoring Frequency | Results | | | | | |
|------------------|---------------------------------------------|-----------|-------|----------------------|--------------------------------------------------------------------------------|-----------------------------------------------------------------------|----------------------------------------------------------|------------------------------------------------------------|---------------------------------------------------------------------------|-------------------------------------------------------------|
| | | | | | Sampled 30 September 2021, & 5, 6 & 20 October 2021 Obtained 7 January 2022 | Sampled 9, 14, 15, 20, & 21 December 2021 Obtained 1 February 2022 | Sampled 17, 21 & 22 March 2022 Obtained 19 April 2022 | Sampled 21, 22, 23 June 2022 Obtained 19 September 2022 | Sampled 22 & 23 August 2022, & 4 October 2022 Obtained 3 November 2022 | Sampled 15,19, 21 December 2022 Obtained 3 February 2023 |
| 8 | No. 1 Gluten Dryer | Odour | ou | Quarterly | 130 | 680 | 480 | 810 | 1,100 | * |
| 9 | No. 2 Gluten Dryer | Odour | ou | Quarterly | 450 | 310 | 340 | 1000 | 480 | 470 |
| 10 | No. 3 Gluten Dryer | Odour | ou | Quarterly | 310 | 440 | 310 | 1600 | 870 | 940 |
| 11 | No. 4 Gluten Dryer | Odour | ou | Quarterly | 440 | 340 | 480 | 1000 | 1,600 | 940 |
| 12 | No. 1 Starch Dryer | Odour | ou | Quarterly | 87 | 340 | 520 | * | 570 | 470 |
| 13 | No. 3 Starch Dryer | Odour | ou | Quarterly | 79 | 180 | 88 | 120 | 340 | 1300 |
| 14 | No. 4 Starch Dryer | Odour | ou | Quarterly | 62 | 260 | 74 | 570 | 880 | 470 |
| 16 | Carbon Dioxide Scrubber Outlet | Odour | ou | Quarterly | 51,000 | 15,000 | 7,200 | 20,000 | 15,000 | 42,000 |
| 19 | Effluent Storage Dam 1 | Odour | ou | Yearly | - | 37 | - | - | - | 89 |
| 20 | Effluent Storage Dam 2 | Odour | ou | Yearly | - | * | - | - | - | * |
| 21 | Effluent Storage Dam 3 | Odour | ou | Yearly | - | 34 | - | - | - | * |
| 23 | Effluent Storage Dam 5 | Odour | ou | Yearly | - | 57 | - | - | - | 96 |
| 24 | Effluent Storage Dam 6 | Odour | ou | Yearly | - | 49 | - | - | - | 89 |
| 25 | Sulphur Oxidation Basin | Odour | ou | Yearly | - | 41 | - | - | - | 250 |
| 35 | Combined Boiler Stack for No. 5 & 6 Boilers | Odour | ou | Quarterly | 400 | 810 | 610 | 1,600 | 1,100 | 1,300 |
| 39 | Inlet Pipe to Biofilters A & B | Odour | ou | Quarterly | 6,340 | 19,320 | 5,200 | 96,150 | 6,400 | 5,750 |
| 40 | Outlet of Biofilter A | Odour | ou | Quarterly | 8,750 | 7,700 | 2,080 | 11,350 | 6,000 | 4,450 |
| 41 | Outlet of Biofilter B | Odour | ou | Quarterly | 9,500 | 7,700 | 4,500 | 935 | 5,500 | 4,850 |
| 42 | Boiler No.4 | Odour | ou | Quarterly | 400 | * | 940 | * | * | * |
| 44 | Fermenter | Odour | ou | Quarterly | 11,000 | 9,600 | 2,300 | 68,000 | 8,600 | 8,500 |
| 45 | Boiler No.2 | Odour | ou | Quarterly | 520 | 1,000 | 940 | 880 | 1,100 | * |
| 46 | DDG Pellet Plant Stack | Odour | ou | Quarterly | 2,000 | 740 | * | 1,700 | * | * |
| 47 | No. 5 Starch Dryer | Odour | ou | Quarterly | 1,600 | 310 | 160 | 620 | 570 | 130 |

* = EPL ID 20 & 21 not sampled due to no safe access due to low water level; EPL ID 12 and 42 not operating during the dates sampling was undertaken; EPL ID 46 not sampled due to unable to access the sampling port; EPL ID 8 not sampled due to access limitations

| Monitoring Point | Monitoring Location | Pollutant | Units | Monitoring Frequency | Sampled 23,30 March 2023, & 12, 27 April 2023 Obtained 12 May 2023 | Sampled 6,12,19th July 2023 Obtained 17 August 2023 | Sampled 31 August, 14,26th September 2023 Obtained 27 October 2023 | Sampled 13,19 December, 9, 11 January 2024 Obtained 13 February 2024 |
|------------------|---------------------------------------------|-----------|-------|----------------------|-----------------------------------------------------------------------|--------------------------------------------------------|-----------------------------------------------------------------------|-------------------------------------------------------------------------|
| | | | | | 8 | No. 1 Gluten Dryer | Odour | ou |
| 9 | No. 2 Gluten Dryer | Odour | ou | Quarterly | 280 | 130 | * | 450 |
| 10 | No. 3 Gluten Dryer | Odour | ou | Quarterly | 1600 | 730 | 510 | 1300 |
| 11 | No. 4 Gluten Dryer | Odour | ou | Quarterly | 560 | 330 | 860 | 780 |
| 12 | No. 1 Starch Dryer | Odour | ou | Quarterly | 510 | 110 | 430 | 230 |
| 13 | No. 3 Starch Dryer | Odour | ou | Quarterly | 430 | 47 | * | 48 |
| 14 | No. 4 Starch Dryer | Odour | ou | Quarterly | 470 | 67 | 89 | 130 |
| 16 | Carbon Dioxide Scrubber Outlet | Odour | ou | Quarterly | 29,000 | 46,000 | 46,000 | 34,000 |
| 19 | Effluent Storage Dam 1 | Odour | ou | Yearly | - | - | - | - |
| 20 | Effluent Storage Dam 2 | Odour | ou | Yearly | - | - | - | - |
| 21 | Effluent Storage Dam 3 | Odour | ou | Yearly | - | - | - | - |
| 23 | Effluent Storage Dam 5 | Odour | ou | Yearly | - | - | - | 660 |
| 24 | Effluent Storage Dam 6 | Odour | ou | Yearly | - | - | - | 100 |
| 25 | Sulphur Oxidation Basin | Odour | ou | Yearly | - | - | - | 73 |
| 35 | Combined Boiler Stack for No. 5 & 6 Boilers | Odour | ou | Quarterly | 940 | 1,000 | 860 | 4,500 |
| 39 | Inlet Pipe to Biofilters A & B | Odour | ou | Quarterly | 25,456 | 11,197 | 16,825 | 31,358 |
| 40 | Outlet of Biofilter A | Odour | ou | Quarterly | 6,950 | 4,600 | 6,300 | 15,500 |
| 41 | Outlet of Biofilter B | Odour | ou | Quarterly | 8,500 | 3,950 | 5,450 | 12,950 |
| 42 | Boiler No.4 | Odour | ou | Quarterly | * | * | * | * |
| 44 | Fermenter | Odour | ou | Quarterly | 32,000 | 42,000 | 38,000 | 73,000 |
| 45 | Boiler No.2 | Odour | ou | Quarterly | * | * | * | * |
| 46 | DDG Pellet Plant Stack | Odour | ou | Quarterly | * | * | * | 2,100 |
| 47 | No. 5 Starch Dryer | Odour | ou | Quarterly | 2,300 | 940 | 160 | 230 |

* = unavailable to test on any days monitoring was undertaken.